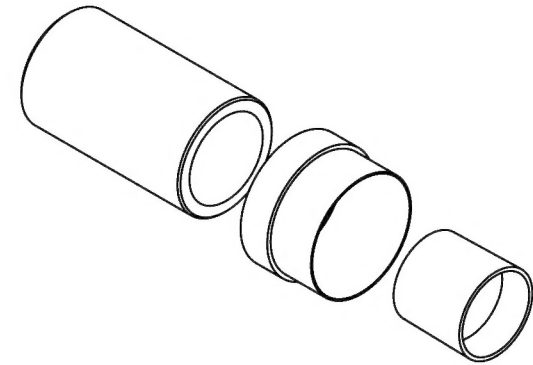
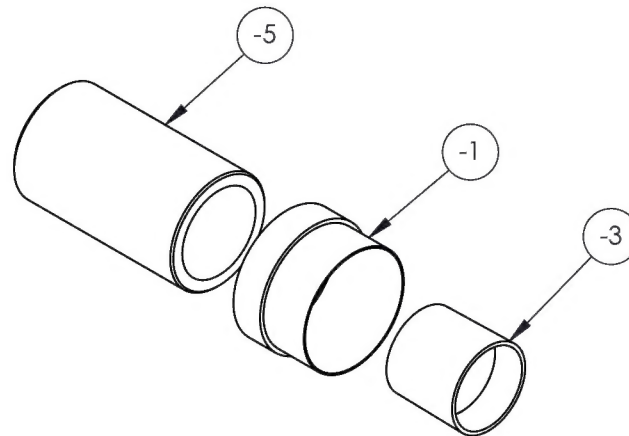


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0152	UPDATED TO NEW DRAFTING STANDARD. -1 CH'D NOTE WAS ENGRAVE "RBW109-3400-38-1-3" IS ENGRAVE P/N, CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE SPEC ASTM B633 TYPE I SC2, -3 CH'D NOTE WAS ENGRAVE "RBW109-3400-38-1-5" IS ENGRAVE P/N, -5 CH'D NOTE WAS ENGRAVE "RBW109-3400-38-1", S/N, "MADE IN USA IS ENGRAVE T/N, S/N, "MADE IN USA".	6/20/2017	RJC	JAG



NOTES:

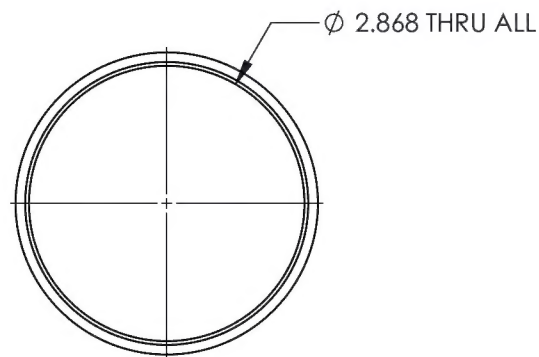
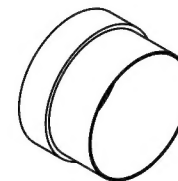
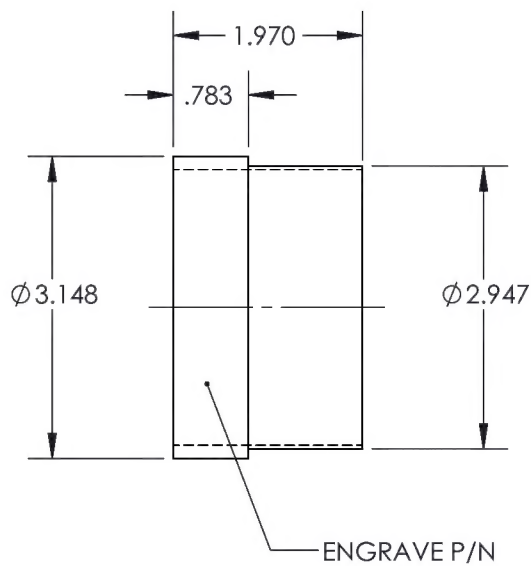
- 1) REF. AGUSTA T/N:109-3400-38-1.
- 2) USED ON: AW109K2, AW109E, AW109A, AW109A11, AW109C.

DART AEROSPACE	
TITLE TOOL ASSY, FREEWHEEL INSTL	
DWG NO. RBW109-3400-38-1	REV 2
MAT'L REAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: MARPET	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 06/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/26/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/28/2017	USED ON MODEL
APPROVED: JAG 07/03/2017	SEE NOTE
SCALE 1:4	DATE 6/13/2013
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BUSHING, SLEEVE	SP		2
			-3	1	BODY	6061		3
			-5	1	PULLER	6061		4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0152	-1 CH'D NOTE WAS ENGRAVE "RBW109-3400-38-1-3" IS ENGRAVE P/N. CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE SPEC ASTM B633 TYPE I SC2.	6/20/2017	RJC	JAG

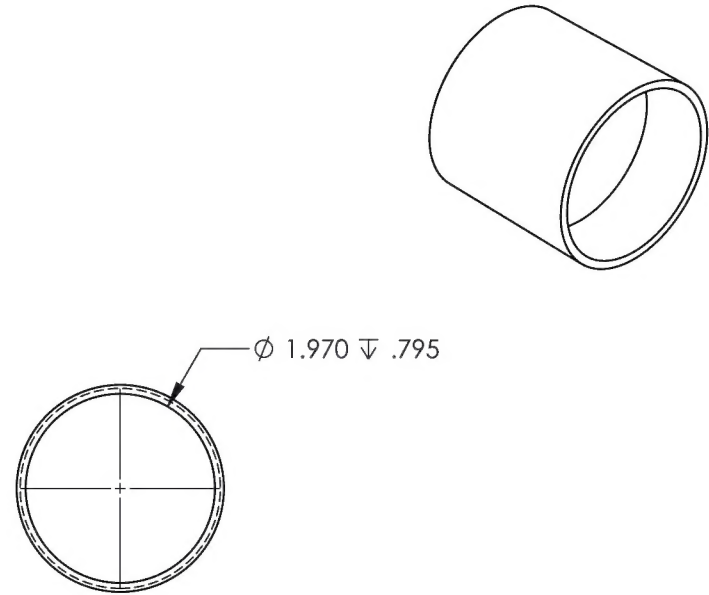
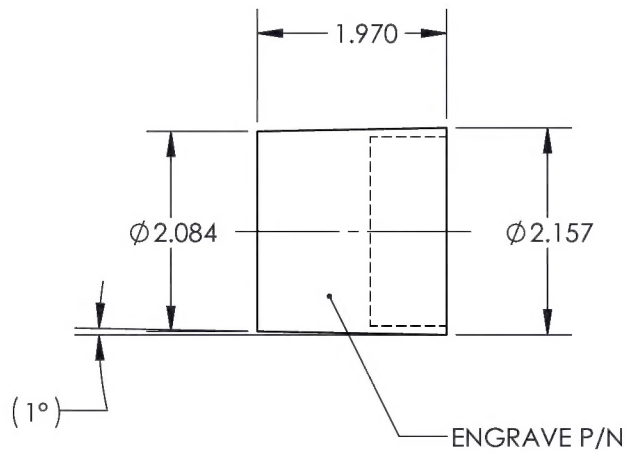


(-1)
BUSHING, SLEEVE

DART AEROSPACE	
TITLE TOOL ASSY, FREEWHEEL INSTL.	
DWG NO. RBW109-3400-38-1-1	REV 2
MAT'L SP ZINC PLATE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
SPEC ASTM B633 TYPE I SC 2	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: MARPET	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DD 06/22/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 06/26/2017	
QA APPR: JL 06/28/2017	USED ON MODEL
APPROVED: JAG 07/03/2017	SEE NOTE
SCALE 1:2	DATE 6/13/2013
SHEET 2 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0152	-3 CH'D NOTE WAS ENGRAVE "RBW109-3400-38-1-5" IS ENGRAVE P/N.	6/20/2017	RJC	JAG

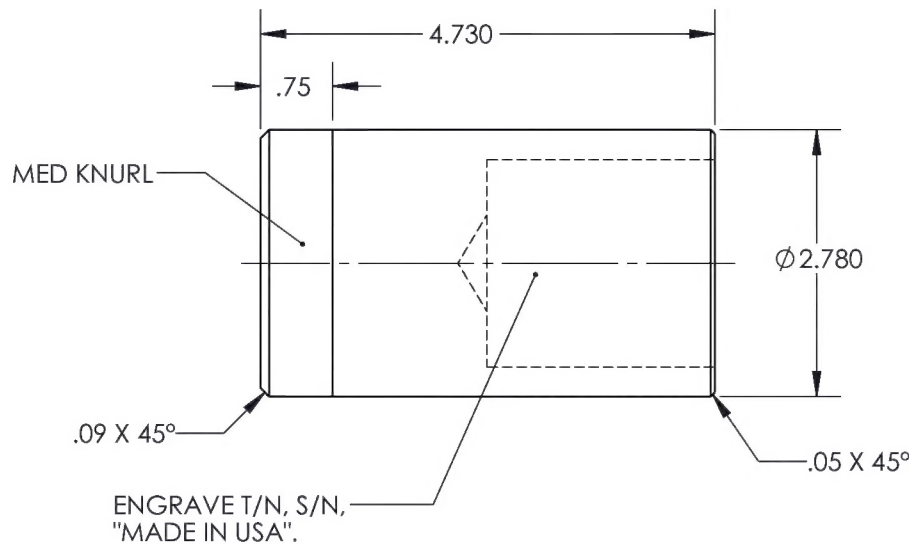


(3)
BODY

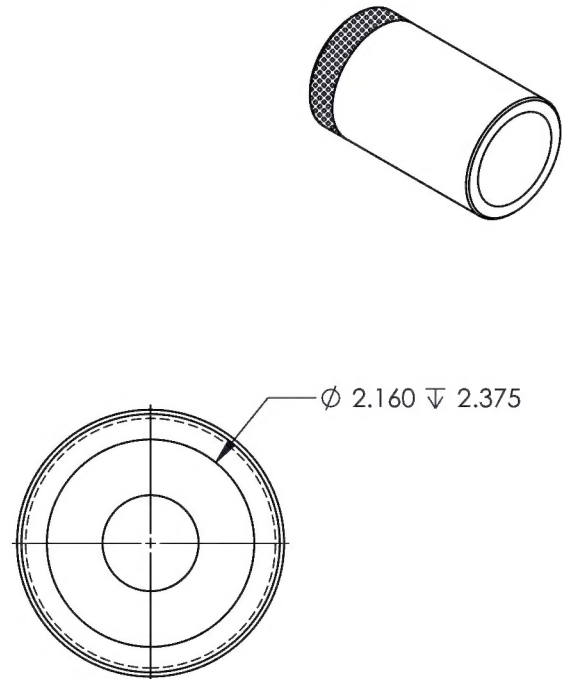
DART AEROSPACE	
TITLE TOOL ASSY, FREEWHEEL INSTL.	
DWG NO. RBW109-3400-38-1-3	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX \pm .005 FRACTIONS \pm 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX \pm .01 ANGLES \pm 5°
DRAWN BY: MARPET	.X \pm .1 SURFACES = 125
CHECKED: DD 06/22/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 06/26/2017	.015 x 45° OR .015R
QA APPR: JL 06/28/2017	2. DIMENSIONAL LIMITS APPLY
APPROVED: JAG 07/03/2017	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 6/13/2013	USED ON MODEL
SHEET 3 OF 4	SEE NOTE

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1			6/20/2017		
2	17-0152	-5 CH'D NOTE WAS ENGRAVE "RBW109-3400-38-1" , S/N, "MADE IN USA IS ENGRAVE T/N, S/N, "MADE IN USA".	6/20/2017	RJC	JAG



(-5)
PULLER



DART AEROSPACE	
TITLE TOOL ASSY, FREEWHEEL INSTL.	
DWG NO. RBW109-3400-38-1-5	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX \pm .005 FRACTIONS \pm 1/8
FINISH CLEAR ANODIZE	.XX \pm .01 ANGLES \pm 5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X \pm .1 SURFACES = 125
DRAWN BY: MARPET	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 06/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/26/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/28/2017	USED ON MODEL
APPROVED: JAG 07/03/2017	SEE NOTE
SCALE 1:2	DATE 6/13/2013
SHEET 4 OF 4	